



Dart Aerospace Ltd.
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RB6872882-9B
Job Sheet 183472



Part No: RB6872882-9B

Job Qty: 6 ea

Part Name: Handle Hub



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/24/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	6 pcs		9/24/18	0.00	3.00	Lathe Conv-2		
110	QC	6 pcs		9/24/18	0.00	0.00	QC2 Machining-5		
120	Mill Conv	6 pcs		9/24/18	0.00	2.00	Mill Conv 2		
130	QC	6 pcs		9/24/18	0.00	0.00	QC2 Machining-5		
140	QC	6 pcs		9/24/18	0.00	0.00	QC8 Machining-5		
150	Packaging	6 pcs		9/24/18	0.00	0.00	Packaging3-2		
160	QC21-SA	6 Ea		9/24/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per DWG. 2-Deburr
Descriptions: 120 - 1-Machine as per DWG. 2-Deburr
150 - IDENTIFY AND STOCK

GA140D

OCT 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.750	M1018R1.750 R27.750	.3096 ft (.0516 ea)	90-Start up Operation	M138616

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.750	0	0	0

Part Specifications

Specifications could not be found.



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Plex 10/11/18 7:54 AM dart.villeneuve.jonathan

Container No: S118171



Part: RB6872882-9B

Job No: 183472

Serial No/Batch: S118171

Revision: 5

Inspector:

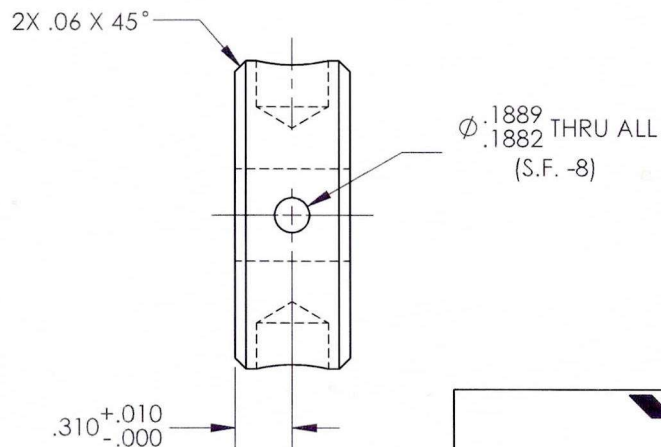
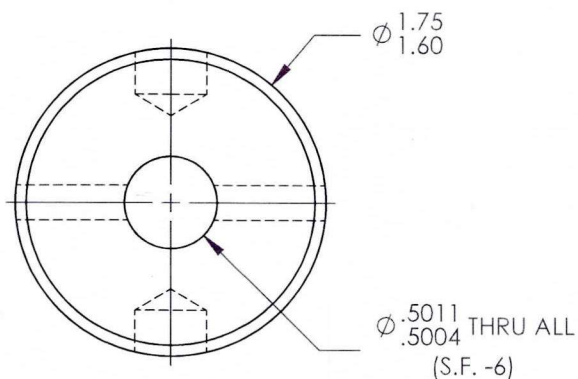
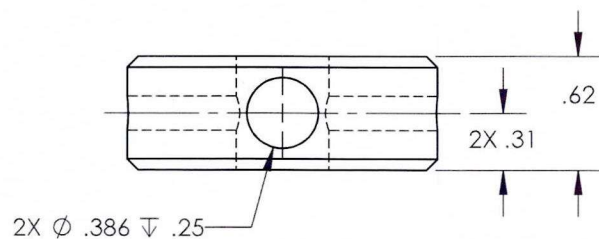
Exp Date:

Instructions:

Date: 10/15/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0046	CH'D DIMS WAS Ø.375 TO Ø.386, WAS Ø.188 THRU P.F. -8 IS Ø.1882-1889 THRU ALL S.F. -8, WAS Ø.500 THRU IS Ø.5004-.5011 THRU.	2/26/2015	PMW	JAG
5	17-0110	-9B CH'D DIMS WAS Ø.1889/1882 THRU ALL S.F. -8 IS Ø.1889/1882 THRU ALL (S.F. -8), WAS Ø.5011/.5004 THRU S.F. -6 IS Ø.5011/.5004 THRU ALL (S.F. -6). ADDED DIMS 2X .31, .310 +.010/-.000. CH'D MATERIAL WAS 1018 IS 1018/1020 CR.	5/8/2017	RJC	JAG



(-9B)

HANDLE HUB



TITLE
PULLER, TURBINE FRONT BEARING

DWG NO. RB6872882-9B REV 5

MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -9 WELDMENT	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: RJC 05/08/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/09/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/02/2017	ALLISON 250 SERIES
SCALE 1:1	DATE 5/8/2017 SHEET 13 OF 13

900 1130 / 300 40 / 745